this Form is a post-effective amendment filed pursuant to Rule 462(d) under the Securities Act, check the following box and list the Securities Act registration statement number of the earlier effective registration statement for the same offering. distribution large accelerated filer, an accelerated filer, a non-accelerated filer, a smaller reporting company, or an emerging growth company. See
dicate by check mark whether the registrant is a large accelerated filer, an accelerated filer, a non-accelerated filer, a smaller reporting company, or an emerging growth company. See \$1.00.

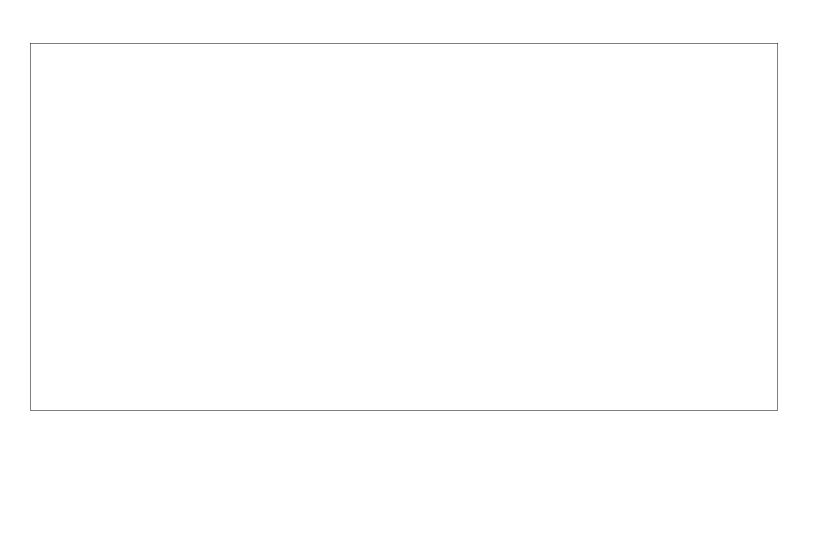
TABLE A BEAR

Information contained herein is subject to completion or amendment. A registration statement relating to these securities has been filed with the Securities and Exchange Commission. These securities may not be sold nor may offers to buy be accepted prior to the time the registration effects that the registration of the solicitation of an offer to buy nor shall there be any sal are on	on statement becomes

severe financial hardship, bankruptcy, temporary or permanent shutdowns or operational challenges, due to the COVID-19 pandemic or otherwise, of one or more of our major t I ees,fiil fin	

This	SUMMARY

On February 17, 2021, we issued \$500 million aggrem		



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Senior Notes, tf s, tf		

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Ranking	The

The table below sets forth summary historical financial data r	Summary Historical Financial Data of ArcelorMittal USA LLC and Affiliates

The table below s	Summary Historical Financial Data of I/N Tek	

	nter into certain transactions with affiliates.
company.	onally, the restrictions in the indenture governing the Notes limit our ability, among other things, to: incur certain secured indebtedness; enter into certain sale and leaseback transactions; and merge, consolidate or amalgamate with another
As a	result of these covenants and restrictions, we are limited in how we conduct our business and we may be unable to raise additional debt or e 8d 3/4

ect to the February 2021 Financing Transactions and our borrowing of an additional \$260 million under	
	-

increase, the m		

THE EXCHANGE OFFER

Purpose of the Exchange Off	er
We are mak	

all liens, restrictions (other than restrictions on transfer), charges and encumbrances and that the tendered Original Notes are not and will not be subject to any adverse claim. The transferor will be required to also agree that it will, upon request, execute deliver any additional documents deemed by the exchange agent or us to be necessary or desirable to csi	and

If satisfactory evid	

1.25%, the floating rate a		

•	cross	default	to materi	ial indah	tadnace:

•	failure to make payments undep	ak ay
	тапана на плата разуплатна аптагр	

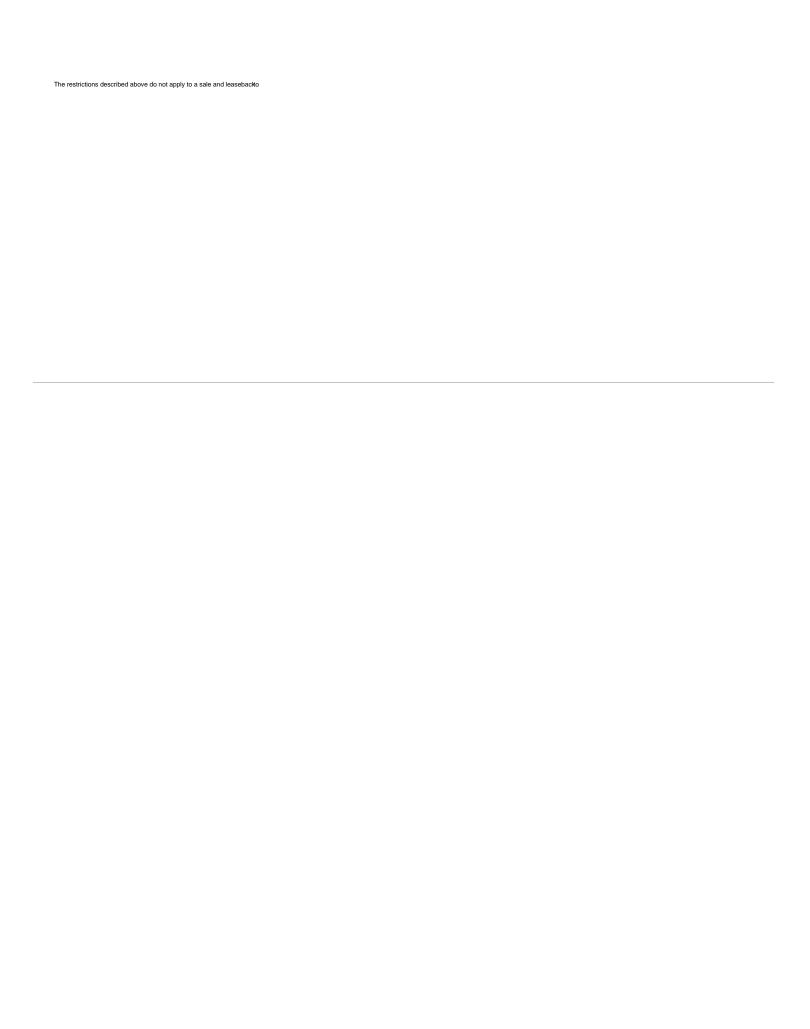
DESCRIPTION

The	e notes will				

is effectiv		

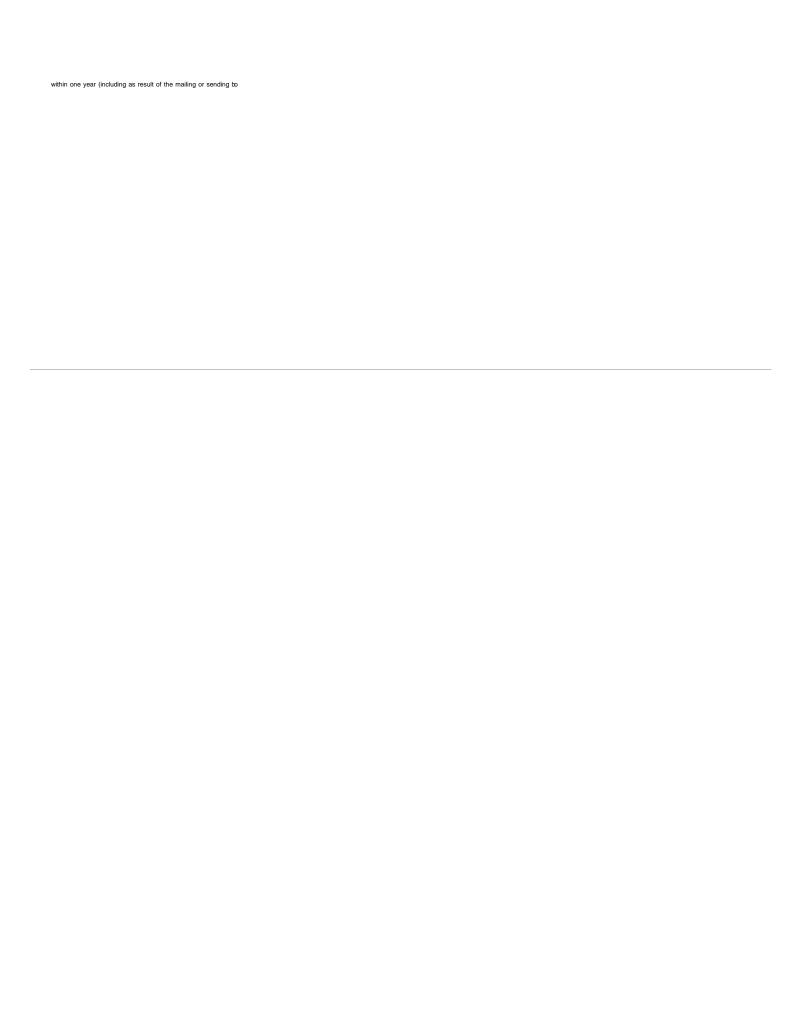
has not been satisfs		

will comply with A	



Events of	f Default
1	The term "event of default" with respect to the notes means any of the following:
(1) a	t default in the payment of any interest on the notes, when such payment becomes due and payable, and continuance of that default for a period of 30 days (unless the entire amount of the payment is deposited by Cliffs with the Trustee or with a payin agent prior to the expiration of such period of 30 days);

the indenture relating to the duties of the Trubs g t r	



recently published statistical release designated "H.15(519)" or any successor publication which is published weekly by the Board of Governors of the Federal Reserve System and which establishes yields on actively o yita	
	_

of the gross book value of all Mobile Equib Equation of the gross book value of all Mobile Equib E	qlu#% of alloogi ^{ji} iqqf% of of of eqo Maji	il *** *** *** *** *** *** *** *** *** *

"Change of Control Triggering Event" means, with respect to the nbh

(ii)	the net income (or net loss) of any Person (other than a Subsidiary) in which such Person or any of its Subsidiaries has an equity interest in, except to the extent of the amount of dividends or other distributions actually paid to the such Person or its
	Subsidiaries during such period;

(iii) any net after-tax gains or losses (less all fees and expenses or charges relating thereto) attributable to asset sales or dispositions, in each case other than in the ordinary course of business;

(iv) any net after-tax extraordinary gains or losses;

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(3) the U.S. dollar-equivale iv		

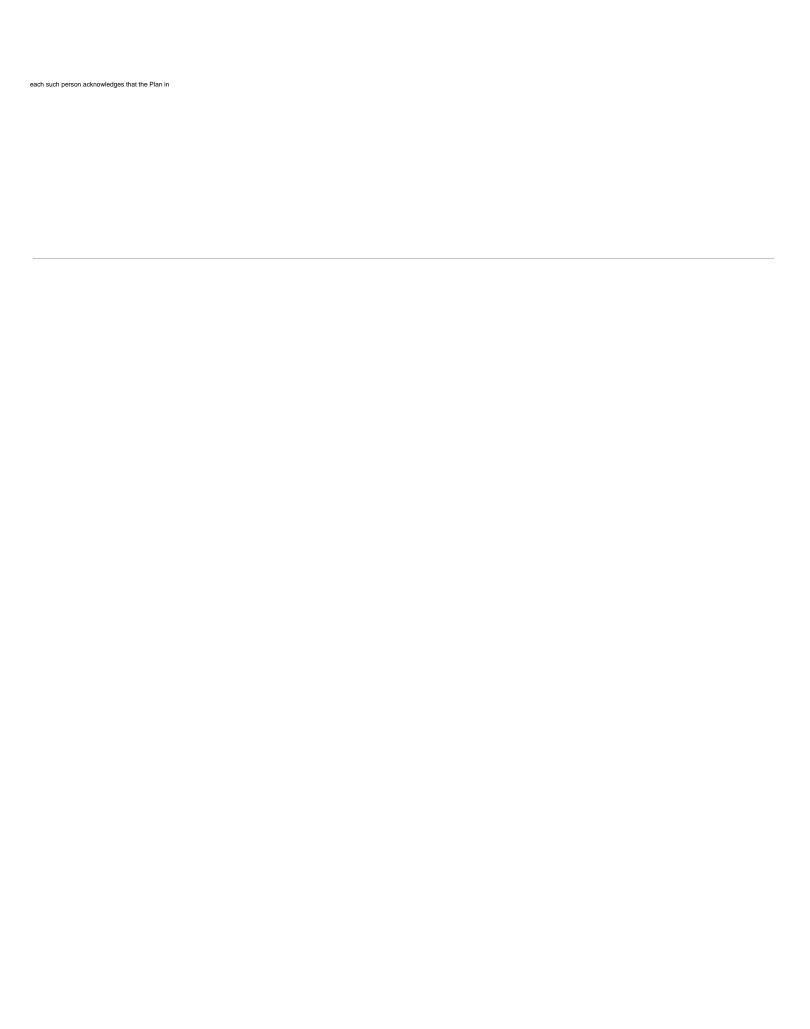
ndebtedness of, one or more Foreign Subsidiaries, (viii) Wabush Iron Co. Limited and (ix) any Subsidiary of a Person described in the forix) any Sdfrobe an ii) abuii) abuii) auii) buii) Wa Irel) WabuifeP Wibtle Ibsdnldsobl enlordnldiary of aleel m Bubndbtlubn	ıde b u

insurance carriers under insurance arrangements in respect of such obligations, or good faith deposits, prepayments or cash payments in connection with bids, tenders, contracts or lb,

maturity of a United States Treasury security for which a weekly average yield is given, the Treas securities for which such yields are given, ex	ury Rate shall be obtained by linear interpolation	on (calculated to the nearest one-twelfth of a	year) from the weekly average yields of Un	ited States Treasury

CERTAIN U.S. FEDERAL INCOME TAX CONSIDERATIONS

The following		





stockholders, (ii) for acts or omissions not in good faith or which involve intentional misconduct or a knowing violation of law, (iii) under Section 174 of the DGCL or (iv) for any trans-	action from which the directors derived an improper personal benefit.
The certificates of incorporation of Cleveland-Cliffs Steel Corporation, Cleveland-Cliffs Steel Holding Corporation, Cleveland-Cliffs Steel Management Inc., Cleveland-Clompany provide for the limibil	ffs Steel Properties Inc., Cliffs Mining Company and Cliffs Minnesota Mining

Cleveland-Cliffs Bu	rns Harbor LLC, Cleveland-Cliffs Cle	eveland Works LLC, Cleveland-Cliffs C	olumbus LLC, Cleveland-Cliffs Mo	nessbe		

rrns Harbor LLC, Cleveland-Cliffs Columbus LLC, Cleveland-Cliffs Plate LLC and Cleveland-Cliffs Steelton LLC are also authorized to pur	

v.ngu.i
Cliffs TIOP, Inc. and Lake Superior & Ishpeming Railroad Company are incorporated under the laws of the State of Michigan.
Under Section 561 of the Michigan Business Corporation Act ("MIBCA"), a Michigan corporation may indemnify a person who was or is a party or is threatened to be made a party to a threatened, pending or completed action, suit or proceeding, er civil, criminal, administrative or investigative and whether formal or informal, other than an action by or in the right of the corporation, by reason of the fact that such person is or was a director, officer, employee or agent of the corporation, or is or was g at the re

fees, reasonably incurred by him or her in connection with any action, suit or proceeding (whether civil or criminal) to which he or she may be made a pp 3/4 k

(2) in connection with any other proceeding with respect to conduct for whi ds I		
		_

ltom	22	Undertakings.

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bo

Pursuant to the requirements of the Securities squ	

Pursuant to the requirements of the Securities Act of 1		

Pursuant to the requirements of the Securities Act of 1933, the Registrant has duly caused this Registration Statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Cleveland, State of Ohio, on March 12, 2021.					
CLEVELAND-CLIFFSto					

Pursuant to th

Pursuant to the requirements of the Securities Act of 1933, the Registrant has duly caused this Registration Statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Cleveland, State of Ohio, on Ma

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Pursuant to the requirements of the Securities Act of 1933, the Registrant has duly caused this Registration Statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Cleveland, State of Ohio, on March 12, 2021.					
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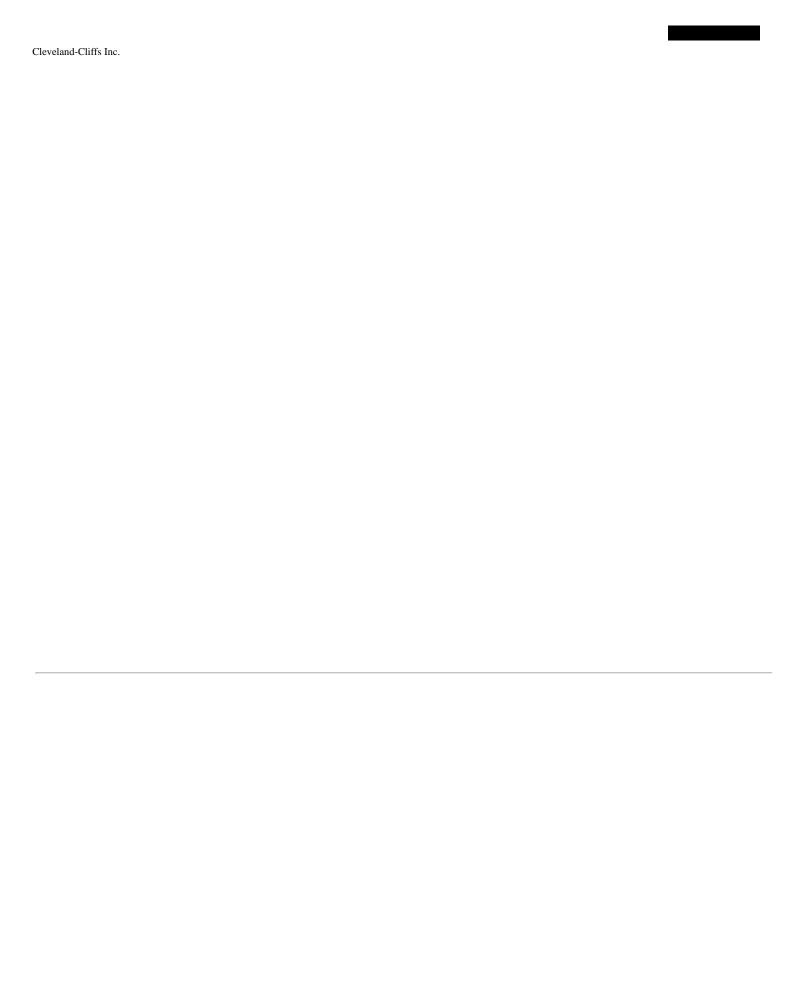
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SIGNATURES

Pursuant to the

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SIGNATURES
Pursuant to the requirements of the Securities Act of 1933, the Registrant has duly caused this Registration Statement to be signed on its behalf by the undersigned, thereunto duly authorized, in the City of Cleveland, State of Ohio, on March 12, 2021CC iC S O



Annex A

Covered Guarantors

Guarantor	Jurisdiction of Incorporation or Organization
Cannon Automotive Solutions – Bowling Green, I-Automotiv oAtet n A	

Annex B Other Guarantor

III. QUALIFICATIONS

Notwit

(t)	Each of the documents examined by us co c

(n) Federal and sd4

ANNEX A

Transactid"

CONSENT OF INDEPENDENT AUDITORS

We consent to the incorporation by reference in this osiation of ion acts a second of the rotion of the consent to the incorporation by reference in this osiation of ion acts and incorporation by reference in this osiation of ion acts and incorporation by reference in this osiation of ion acts and incorporation by reference in this osiation of ion acts and incorporation by reference in this osiation of ion acts and incorporation by reference in this osiation of ion acts and ion acts are acts and ion acts are acts and ion acts are acts and ion acts and ion acts and ion acts and ion acts are acts and ion acts and ion acts and ion acts are acts and ion acts are acts and ion acts and ion acts are acts and io

KNOW ALL MEN BY THESE PRESENTS, that the undersigned mabg

POWER OF ATT3

KNOW ALL MEN BY THESE PRESENTS, that the undersigned directors and officers of Cleveland-Cliffs Steel Corporation, a Delaware corporation (the "Registrant"), hereby constitute and appoint C. Lourenco Goncare

KNOW ALL MEN BY THESE PRESENTS, that the undersigned directors and officers of Cleveland-Cliffs Steel Holding Corporation, a Delaware corporation (that "Regi o e

KNOW ALL MEN BY THESE PRESENTS, that the undersigned directors and officers of d

POWER OF ATT3

KNOW ALL MEN BY THESE PRESENTS, that the undersigned directors and officers of Cleveland-Cliffs Steel Properties f fn

KNOW ALL MEN BY THESE PRESENTS, that the undersigned directors and officers of Cleveland-Cliffs Tek Inc., a Delaware corporation (the "Registrant"), hereby constitute and appoint C. Lourenco Gonca©o oureenco ncococtt anto



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KNOW ALL MEN BY THESE PRESENTS, that the unders

KNOW ALL MEN BYb

KNOW ALL MEN BY THESE PRESENTS, that the undersigned authorized officer of the sole member and officers of Cliffs TIOP Holding, LLC, a Delaware limited liability company (the "Registrant"), hereby constitute and appoint C. Lourenco Goncba

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POWER OF ATT3

KNOW ALL MEN BY THESE PRESENTS, that the undersigned mabg

KNOW ALL MEN BY THESE PRESENTS, that the undersigned directors and officers of Precision Partners Holding Company, a Delaware corporation (the E £ i >

KNOW ALL MEN BY THESE PRESENDT

KNOW ALL MEN BY THESE PRESENTS, that the undersigned directors and officers of The Cleveland-Cliffs Iron Company, an Ohio corporation (the "Registrant"), hereby constitute and appoint C. Lourenco Goncalves, Cliffora

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EXHIBIT 25.1

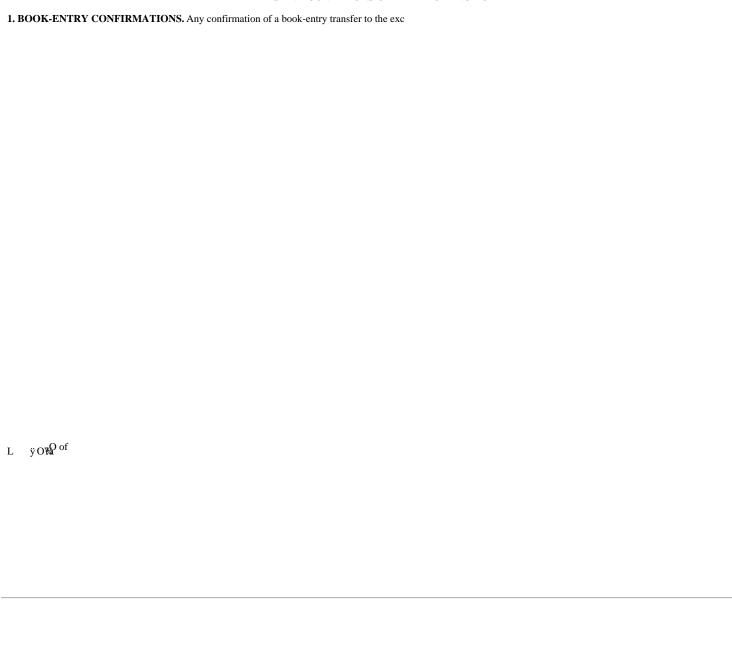
UNITED STATES SECURITIE STEST UR

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Please read the accompanying instr strast at at $\mbox{\it at}$

INSTRUCTIONS FORMING PART OF THE TERMS AND CONDITIONS OF THE EXCHANGE OFFER



6. Withdrawal Rights. Original Notes tendered pursuant tl