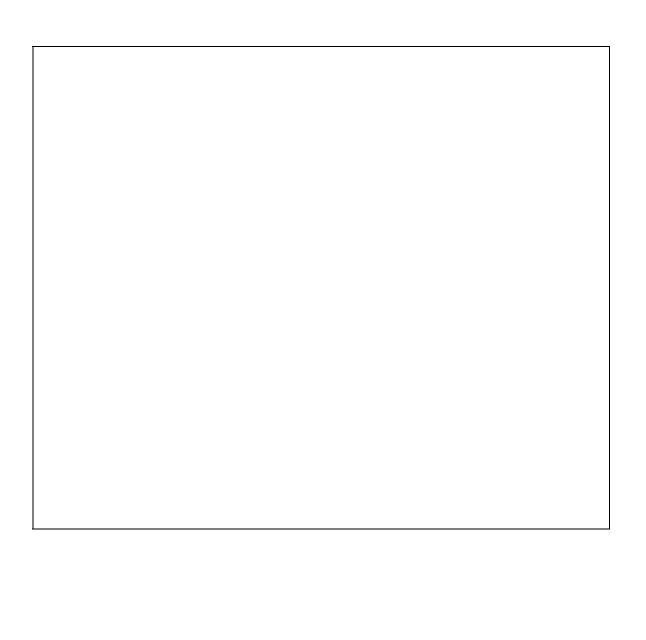
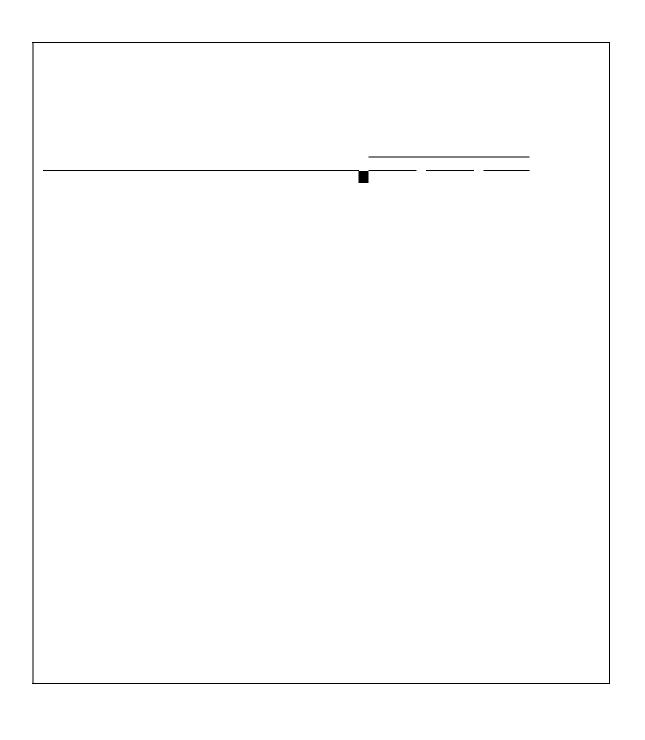
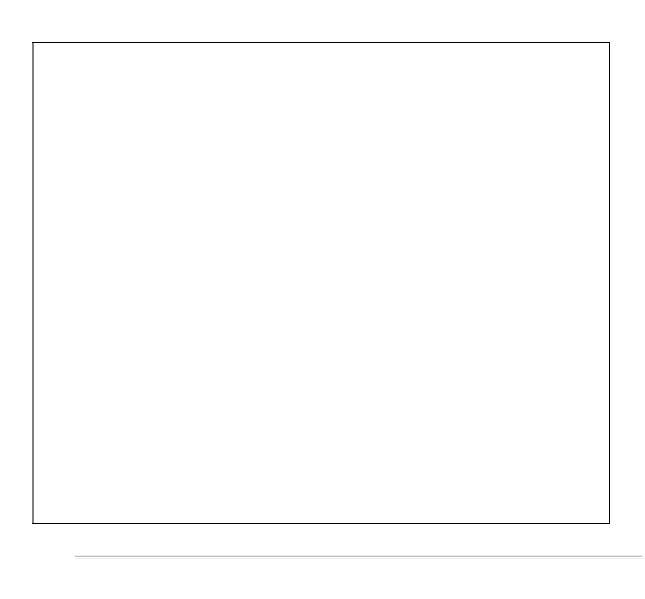
		_

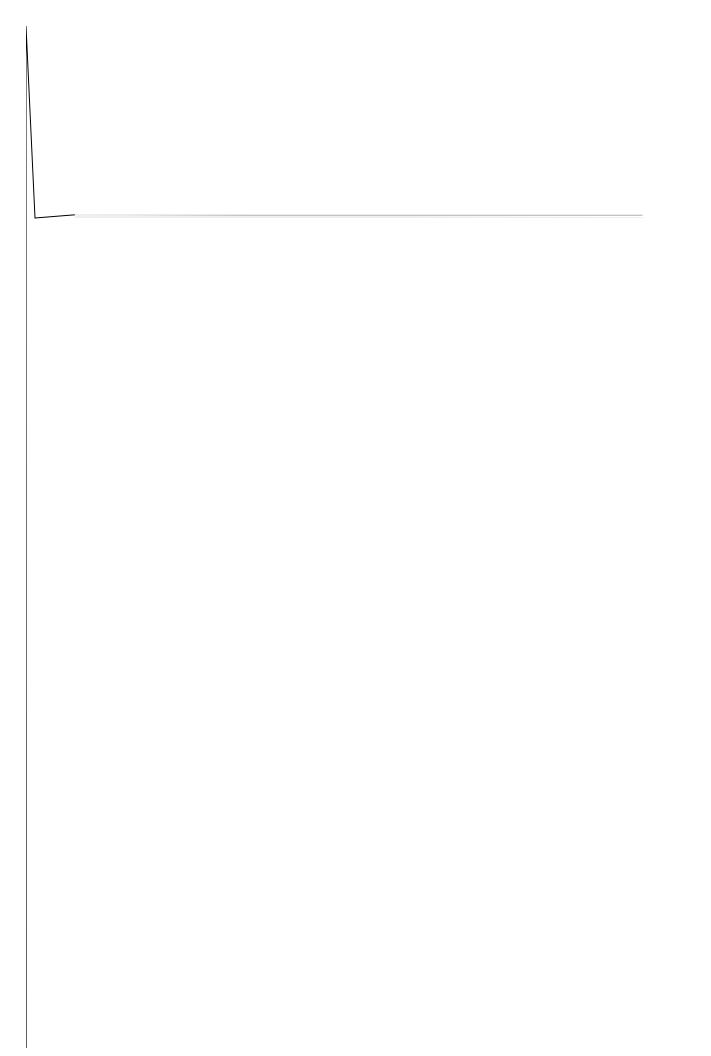
Westernaminalahaliman	U.S. Iron Ore
We are a major global iron or a	

Generally, Asia Pacific Iron Ore has three-year term supply agreements with steel producers in China and five-year supply agreements in Japan for the sale of production from our Koo $\not p'$ /	









An individual Non-U.S. Holder described in the second bullet point above generally will be subject to U.S. federal income tax at a flat rate of 30% such lower rate as may be specified by an applicable income tax treaty) on any gain recognized on the sale, exchange or other disposition of our comm t e,onduch may be oo sat byuhe tain U.Sn ouuhyu asiral 1 h	(or on

TABLE OF CONTENTS	
These act	

TABLE OF CONTENTS Pursuant



Prospectus

Cliffs Natural Resources Inc.

Common Shares
Preferred Stock
Depositary Shares
Warrants
Subscription Rights
Debt Securities

United the Authoritation of th

Unitable for the Unitab

~ ò

We may offer and sell from time to time our common shares, preferred stock, depositary shares, warrants, subschr

TAI	\mathbf{RLE}	\mathbf{OF}	ഗ	NTE	NTS

• ad

TABLE OF C	CONTENTS		
1			

TABLE OF CONTENTS

DESCRIPTION OF DEPOSITARY SHARES

C ~~	 	1
(, e r		

We may

TABLE OF CONTENTS

DESCRIPTION

TABLE OF CONTENTS under the indenture

TABLE OF CON		

TABLE OF CONTENTS The indenture provides that the tr

TABLE OF CONTENTS

LEGAL MATTERS

-	-		
Jones	1)av	W/III	n