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generate electricity. Metallurgical coal receives this premium because of its high sulfur content.



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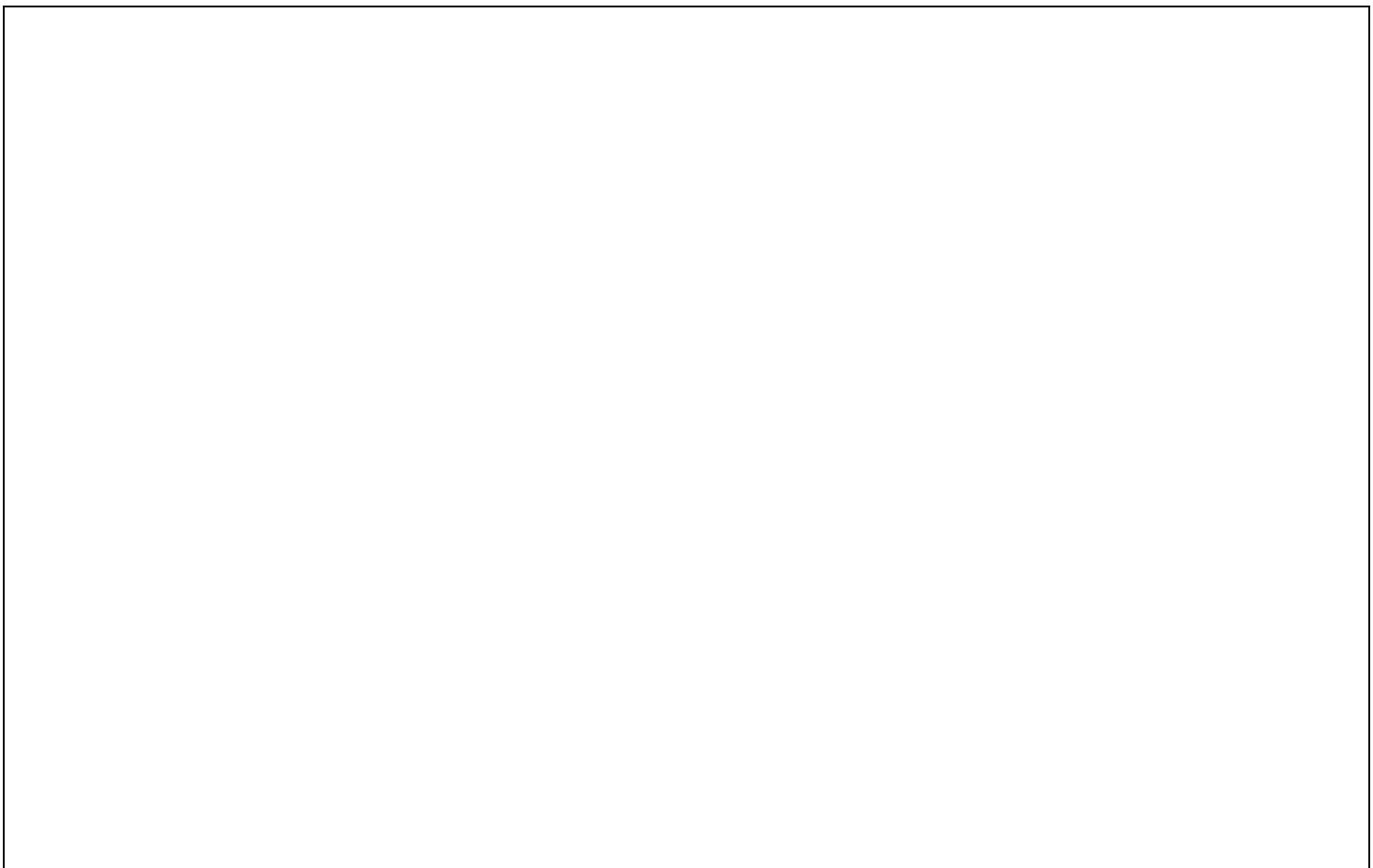
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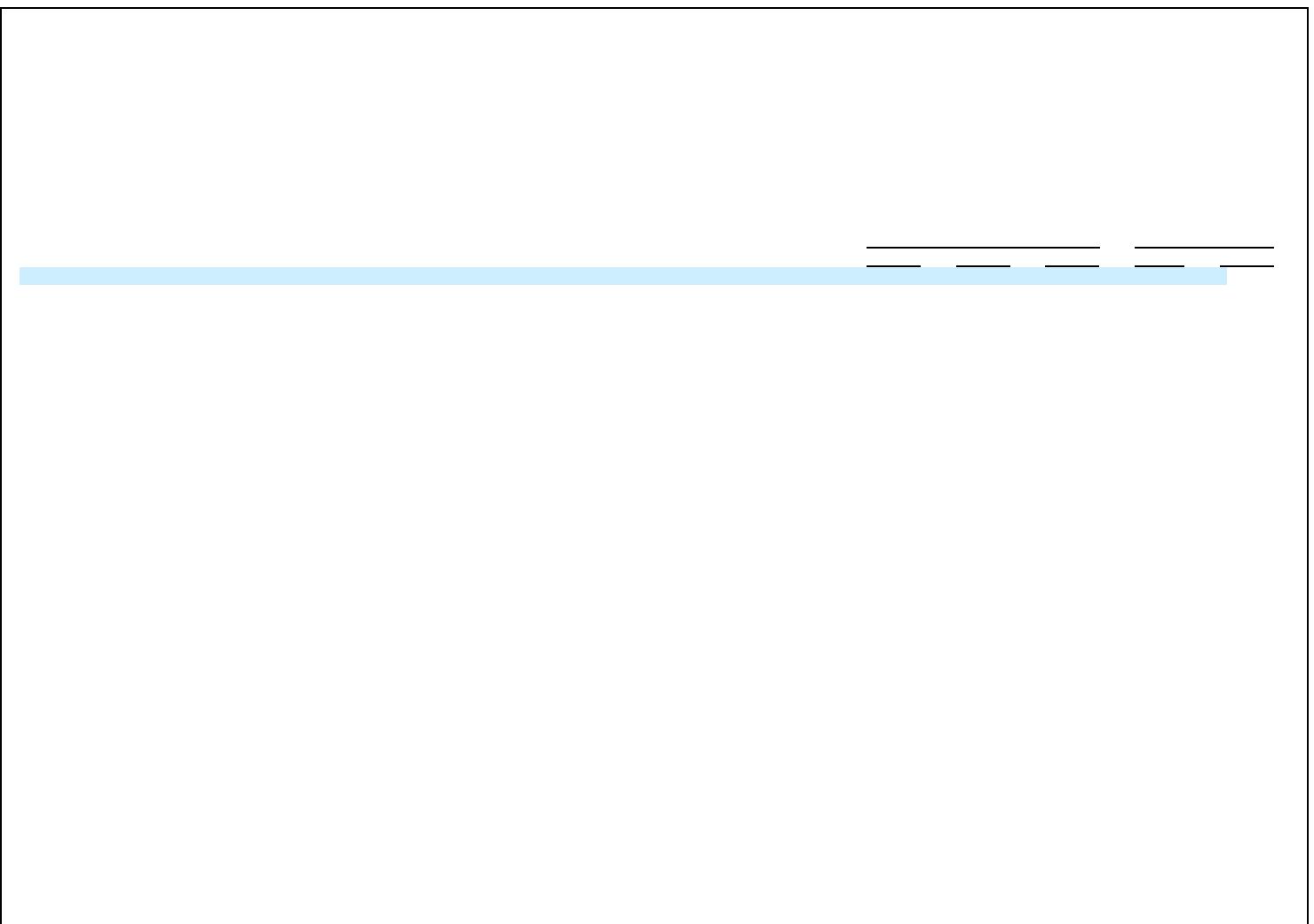
### **The Offering**

The following summary contains basic information about the notes and is not intended to be complete. It does not contain all of the information that is important to you. ~~and~~ o yains o ye i

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### **Risk Factors**

*An investment in the notes involves risk. PW*







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**Description of the**



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### **Change of Control Triggering Event**

Upon the occurrence or nonoccurrence

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**PROSPECTUS**



**Cliffs Natural Resources Inc.**

**Debt Securities**

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### **OUR BUSINESS**

Cliffs Natural Resources Inc. traces its corporate history back to 1893.



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### **DESCRIPTIONe**

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