



NEWS RELEASE

Cliffs Natural Resources Inc. Announces the Appointment of New President and Chief Operating Officer

- Gary B. Halverson to Join the Company and Elected as New Director
- James Kirsch Named Executive Chairman of the Board

CLEVELAND - Oct. 25, 2013 - Cliffs Natural Resources Inc. (NYSE: CLF) (Paris: CLF) announced today that its Board of Directors has appointed Gary B. lected as P Hu