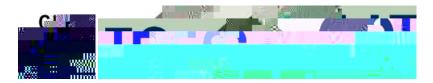
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NEWS RELEASE

Cliffs Natural Resources Inc. Announces Planned Retirement of Donald J. Gallagher, Executive Vice President & President, Global Commercial

CLEVELAND – Oct. 29, 2013 – Cliffs Natural Resources Inc. (NYSE: CLF) (Paris: CLF) today announced that Donald J. Gallagher, executive vice :) X